08/01/2014

S302-14.docx

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| --- |
| Use on projects with **less** than 5000 tons (certification acceptance). |

## Section 302. — MINOR CRUSHED AGGREGATE

**302.06 Acceptance.** Add the following to the second paragraph:

Sample material from the windrow or roadbed after processing but prior to compaction at the frequency shown in Table 302-1. Submit samples to the CO for verification. Materials that do not meet the approved certification will be considered unacceptable.

Delete Table 302-1 and substitute the following:

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| --- |
| **Table 302-1****Sampling, Testing, and Acceptance Requirements** |
| **Material or****Product****(Subsection)** | **Type of****Acceptance****(Subsection)** | **Characteristic** | **Test Methods****Specifications** | **Sampling****Frequency** | **Point of****Sampling** | **Split****Sample** | **Reporting****Time** | **Remarks** |
| **Production** |
| Crushedaggregate(1) | Measured andtested forconformance(106.04) | Moisture-DensityGradation(2) | AASHTOT 180,Method D (3)AASHTO T11 and T27 | 1 peraggregatesupplied1 per500 tons(450 metric tons) | Productionoutputor stockpileFrom the windrow or roadbed after processing. | No | Before using in workBefore placing next layer | − |
| Density | AASHTOT310or other approvedprocedures | 1 per500 tons(450 metric tons) | In-placeaftercompaction | " | Before placing next layer | ForMethod 2compactiononly |
| Crushedaggregate | Processcontrol(153.03) | Moisturecontent(in-place) | " | " | " | " | " | − |
| **Finished Product** |
| Crushedaggregate | Measured andtested forconformance(106.04) | Surfacetolerance& grade | Subsection301.06 | Determinedby the CO | Surface offinal course | No | Beforeplacementof nextlayer or asrequested | − |
| (1) Sampling and testing required for roadway aggregate.(2) Use only sieves indicated for the specified gradation.(3) Minimum of 5 points per proctor. |