08/01/2014

S302-14.docx

|  |
| --- |
| Use on projects with **less** than 5000 tons (certification acceptance). |

## Section 302. — MINOR CRUSHED AGGREGATE

**302.06 Acceptance.** Add the following to the second paragraph:

Sample material from the windrow or roadbed after processing but prior to compaction at the frequency shown in Table 302-1. Submit samples to the CO for verification. Materials that do not meet the approved certification will be considered unacceptable.

Delete Table 302-1 and substitute the following:

|  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- |
| **Table 302-1**  **Sampling, Testing, and Acceptance Requirements** | | | | | | | | |
| **Material or**  **Product**  **(Subsection)** | **Type of**  **Acceptance**  **(Subsection)** | **Characteristic** | **Test Methods**  **Specifications** | **Sampling**  **Frequency** | **Point of**  **Sampling** | **Split**  **Sample** | **Reporting**  **Time** | **Remarks** |
| **Production** | | | | | | | | |
| Crushed  aggregate(1) | Measured and  tested for  conformance  (106.04) | Moisture-  Density  Gradation(2) | AASHTO  T 180,  Method D (3)  AASHTO T11 and T27 | 1 per  aggregate  supplied  1 per  500 tons  (450 metric tons) | Production  output  or stockpile  From the windrow or roadbed after processing. | No | Before using in work  Before placing next layer | − |
| Density | AASHTO  T310  or other approved  procedures | 1 per  500 tons  (450 metric tons) | In-place  after  compaction | " | Before placing next layer | For  Method 2  compaction  only |
| Crushed  aggregate | Process  control  (153.03) | Moisture  content  (in-place) | " | " | " | " | " | − |
| **Finished Product** | | | | | | | | |
| Crushed  aggregate | Measured and  tested for  conformance  (106.04) | Surface  tolerance  & grade | Subsection  301.06 | Determined  by the CO | Surface of  final course | No | Before  placement  of next  layer or as  requested | − |
| (1) Sampling and testing required for roadway aggregate.  (2) Use only sieves indicated for the specified gradation.  (3) Minimum of 5 points per proctor. | | | | | | | | |