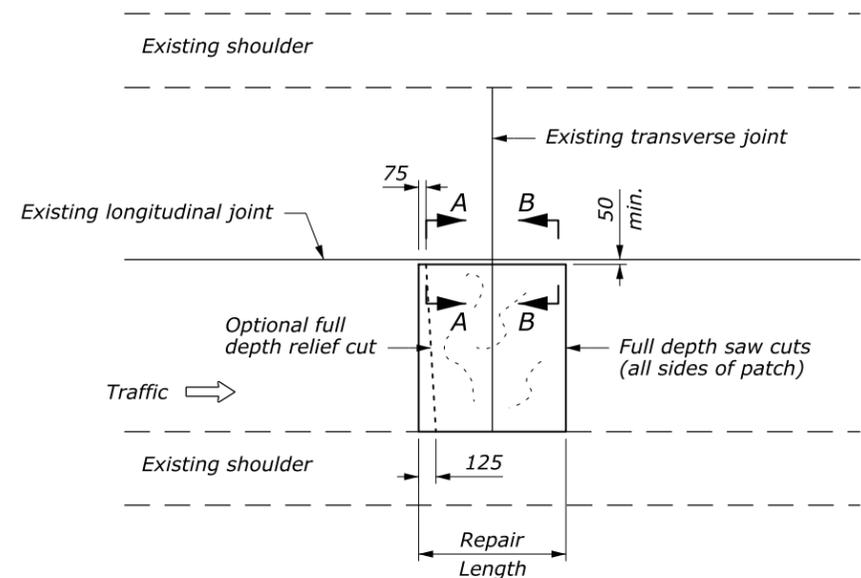


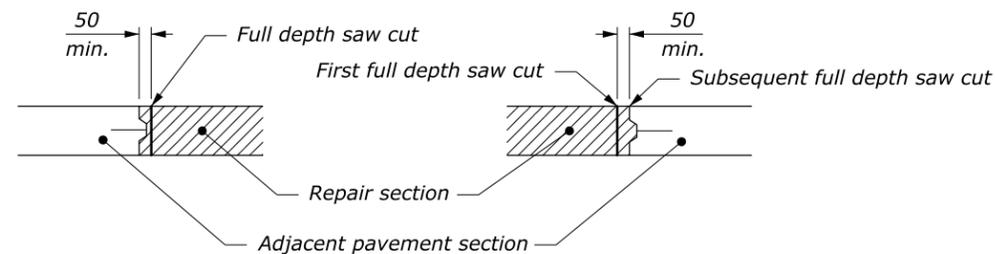
STATE	PROJECT	SHEET NUMBER

NOTE:

- Shoulder joints may be cut directly into the existing joint.
- Make cuts running parallel and adjacent to a lane of traffic a minimum of 50 mm from the existing joint.
- Saw cuts may be made into the shoulder.
- If it is determined that the keyway is formed in the adjacent pavement section, the subsequent full depth saw cut may be made on the longitudinal joint.
- Dimensions without units are millimeters.



PLAN



SECTION A-A
KEYWAY IN REPAIR SECTION

SECTION B-B
KEYWAY IN ADJACENT PAVEMENT SECTION

**REINFORCED PORTLAND CEMENT CONCRETE PAVEMENT
SAW CUTS FOR LIFT OUT METHOD**

NO SCALE

U.S. DEPARTMENT OF TRANSPORTATION FEDERAL HIGHWAY ADMINISTRATION FEDERAL LANDS HIGHWAY	
METRIC STANDARD	
CONCRETE PAVEMENT REMOVAL METHODS	
STANDARD APPROVED FOR USE 3/1996	STANDARD
REVISED: DRAFT: 12/2014	M501-4