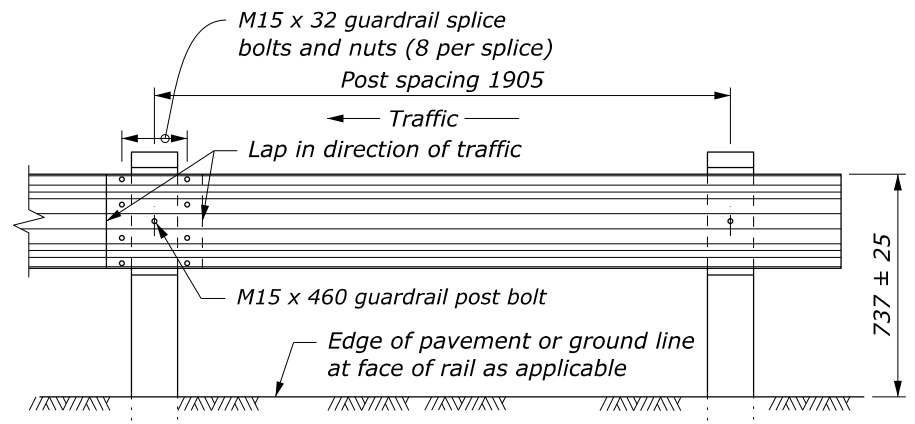
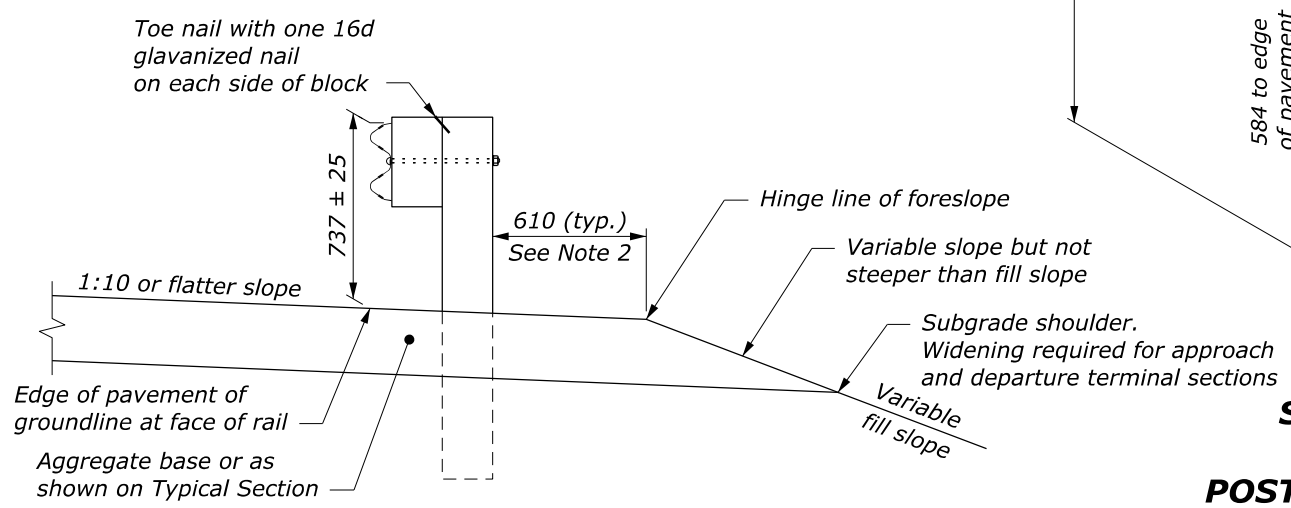


20 x 65 post bolt slot at 1.905 m spacing, center to center
 24 x 30 splice bolt slot. 8 required, each end of rail
RAIL ELEVATION

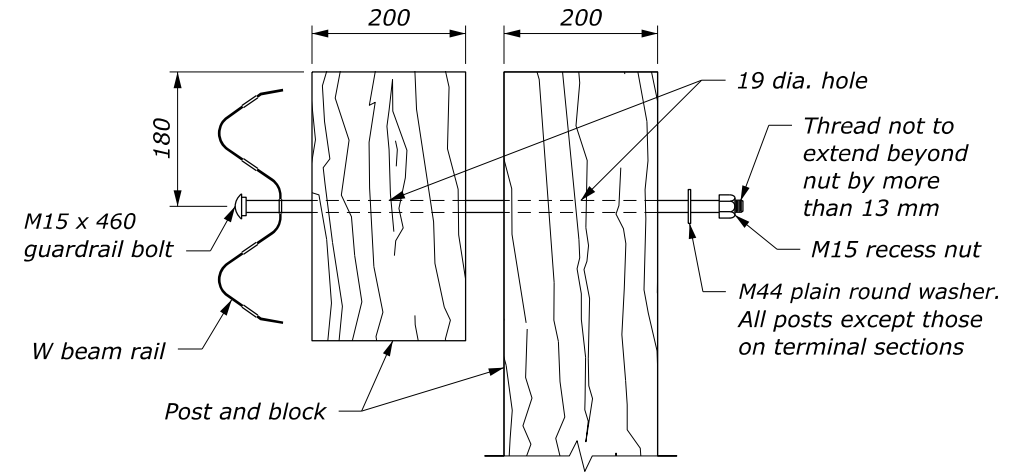
W BEAM RAIL



POST SPACING STANDARD POST SECTION

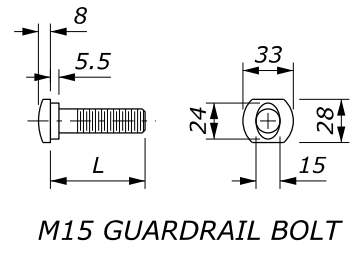


TYPICAL GUARDRAIL CROSS SECTION

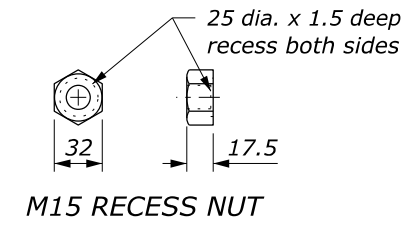


POST BOLT ASSEMBLY

L	Thread Length
32	30 minimum
50	45 minimum
255	100 minimum
460	100 minimum
640	100 minimum

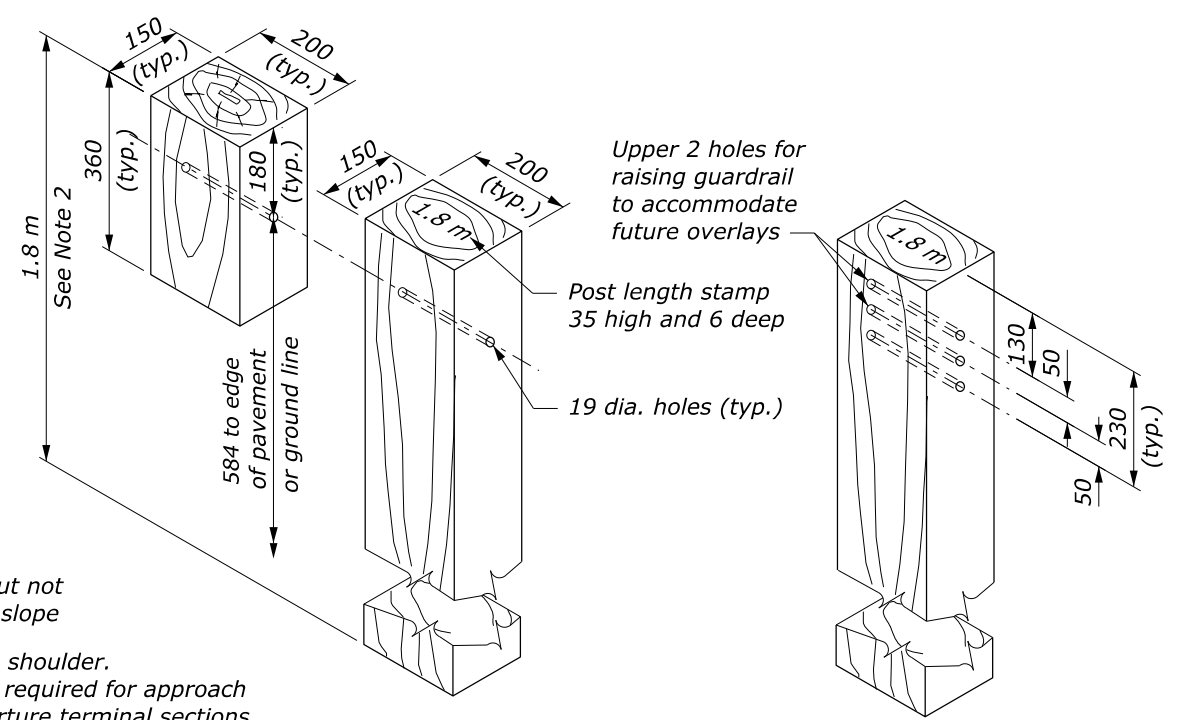


M15 GUARDRAIL BOLT



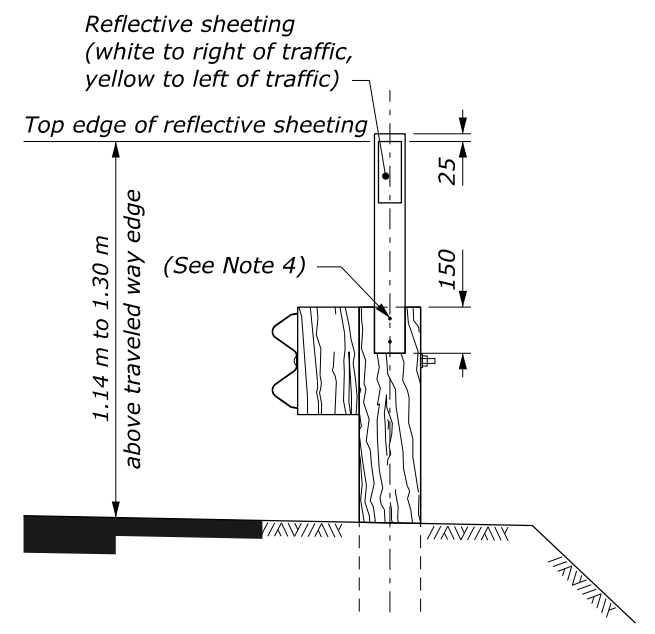
M15 RECESS NUT

GUARDRAIL BOLT AND RECESS NUT



STANDARD HOLE ARRANGEMENT POST AND BLOCK DETAIL

ALTERNATE HOLE ARRANGEMENT POST AND BLOCK DETAIL



FLEXIBLE GUIDE POST GUARDRAIL MOUNT

NOTE:

1. When encountering impenetrable material, see Section M617-13.
2. See Special Contract Requirements when 2 m or longer posts are specified.
3. See Special Contract Requirements when the alternative hole arrangement is specified.
4. Install delineator every fourth post. Fasten delineator to post using two 50 mm x 10 mm lag screws with washers, along centerline of post; or fasten as specified by the manufacturer.
5. Dimensional tolerances not shown or implied are intended to be those consistent with the proper functioning of the part, including its appearance, and accepted manufacturing practices.
6. Furnish hardware in the metric sizes shown. Equivalent US Customary sizes may be used when metric sizes are unavailable.
7. Dimensions without units are millimeters.

U.S. DEPARTMENT OF TRANSPORTATION
 FEDERAL HIGHWAY ADMINISTRATION
 OFFICE OF FEDERAL LANDS HIGHWAY

METRIC FLH STANDARD

**G4 W-BEAM GUARDRAIL
 WOOD POSTS**

STANDARD APPROVED FOR USE 3/1996
 REVISED: 8/1997 6/2005 7/2022

STANDARD
 M617-10

NO SCALE

10 August 2022 12:55 PM c:\pwwork\0419223\Std617-10.dgn (Std M617-10)