

NOTE:

- 1. LOADING: AASHTO HS20.
- 2. CONCRETE: Chamfer exposed edges ³/₄" unless otherwise shown. Give all concrete surfaces a Class 1 finish.
- 3. STRUCTURAL STEEL: Provide rails conforming to the requirements for ASCE 40 crane rail. Provide structural steel for alternate sections conforming to ASTM A 500, Grade B, Copper Steel or ASTM A 618, Grade 2. If the steel does not contain a minimum of 0.2 percent copper, galvanize the alternate sections. All other structural steel conforms to AASHTO ASTM A36 and is painted.
- 4. Provide 2" minimum concrete cover to the face of any bar unless otherwise shown. All bars are #4.
- 5. All welds are continuous $\frac{1}{4}$ " fillet shop welds. Weld rail or alternate sections on both sides to the W 8 x 18 beams at each intersection. Weld according to Section 555.
- 6. Use aluminum alloy 6061-T6 or 6063-T6 for aluminum tubing.
- 7. Provide timber conforming to AASHTO M 168. Treat timber with chromated copper arsenate according to AASHTO M 133.
- 8. Galvanize all hardware according to AASHTO M 111.
- 9. Construct the cattle guard to conform with the finished roadway grade and template.
- 10. Place one object marker at each corner of the cattle guard as shown. Mount object markers on 4" x 4" x 6'-0" posts with the reflector located 42" above the elevation of the lateral support concrete.
- 11. Install drain pipe as shown where required. Include drain pipe with cattle guard unless otherwise shown.
- 12. Unless otherwise shown in the Special Contract Requirements, shop apply paint system 2 according to Section 555 and color the top coat according to Federal Standard 595B, Gray, 36231. Repair any damage to the paint system during installation.
- 13. Install channels and wood blocking on cattle guards wider than 16 feet to maintain grate spacing as shown on Standard 619-2.
- 14. See Standard 619-3 for optional precast foundation details.

| | U.S. DEPARTMENT OF TRANSPORTAT FEDERAL HIGHWAY ADMINISTRATIC OFFICE OF FEDERAL LANDS HIGHW | ON |
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| | FLH STANDARD | |
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| | STANDARD APPROVED FOR USE 6/2005 | STANDARD |
| | REVISED: | 619-1 |
| | DRAFT: 10/2016 | 019 1 |