1. Fabricate spillway assembly from annular corrugated pipe, or from helically corrugated pipe with factory annular or reformed slits. Use 16 gage galvanized steel or 16 gage aluminum.

2. Make all hinged connections watertight by placing 1/8" bead of approved caulking under each half of the band before tightening.

3. Payment for Tee Branch connection under Section 602 is included in the linear foot measurement for culvert pipe for the applicable sizes. Measure Tee Branch connections along the top of the Tee.

4. Furnish riprap conforming to Section 251 for protective apron. See Detail C251-50.

5. Galvanize all items of anchor assembly after fabrication.

6. Furnish hardware in the imperial sizes shown. Equivalent metric sizes may be used when imperial sizes are not available.

7. Alternate designs may be used with approval of the CO.

NOTE:

- Install anchor assembly on each side of tee.
- Protective apron. See Note 4.
- Galvanize all items of anchor assembly after fabrication.
- Use 16 gage galvanized steel or 16 gage aluminum.
- Make all hinged connections watertight by placing 1/8" bead of approved caulking under each half of the band before tightening.
- Payment for Tee Branch connection under Section 602 is included in the linear foot measurement for culvert pipe for the applicable sizes. Measure Tee Branch connections along the top of the Tee.
- Furnish riprap conforming to Section 251 for protective apron. See Detail C251-50.
- Galvanize all items of anchor assembly after fabrication.
- Furnish hardware in the imperial sizes shown. Equivalent metric sizes may be used when imperial sizes are not available.
- Alternate designs may be used with approval of the CO.