





### CONCRETE ROUND PIPE CULVERT

PIPE SIZE DIAMETER INCHES	FILL HEIGHT AND PIPE CLASS TABLE								
	EMBANKMENT				TRENCH				
	MINIMUM COVER INCHES	CLASS II	CLASS III	CLASS IV	CLASS V	CLASS II	CLASS III	CLASS IV	CLASS V
12	12	10	10	15	23	18	18	26	13
18	12	10	10	25	39	13	13	31	45
24	12	10	10	15	30	15	15	22	40
30	12	9	13	15	35	13	16	20	46
36	12	9	9	20	41	10	13	26	56
48	12	12	13	26	44	15	16	30	49
60	12	15	17	28	44	15	20	32	49
72	12	13	17	30	41	15	20	35	49
84	12	13	19	30		15	23	37	
96	12	13	20			15	24		
108	14	15	20			18	26		

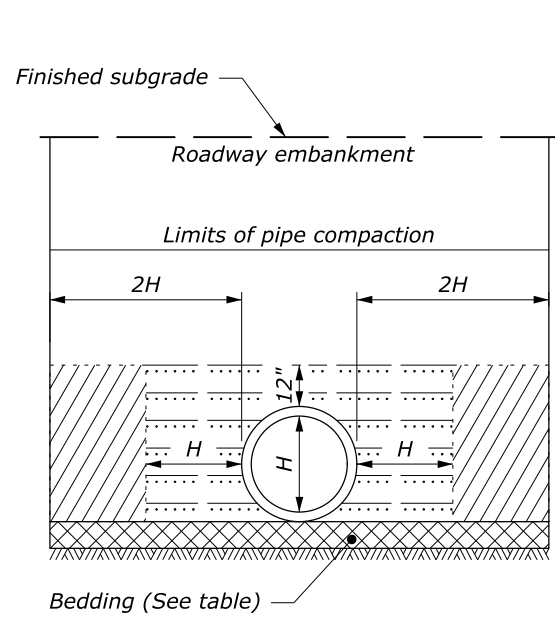
#### LEGEND:

-  Bedding material (uncompacted).
-  Embankment material placed in layers not exceeding 6" compacted depth.
-  Compacted backfill material placed in layers not exceeding 6" compacted depth, or lean concrete backfill in accordance with Section 614
-  Impermeable backfill material.

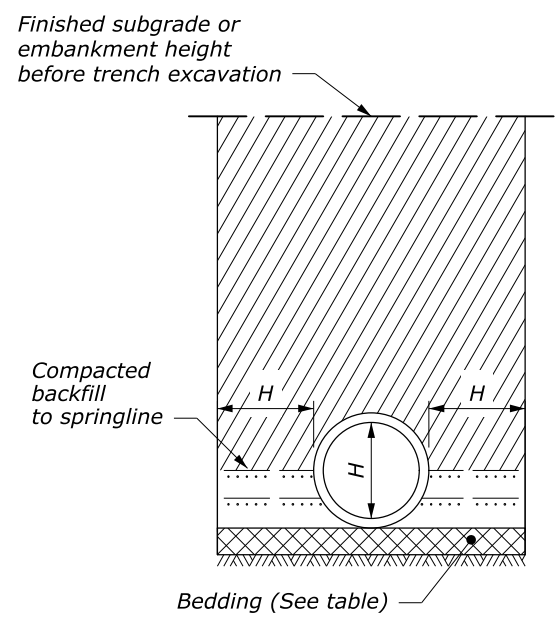
#### NOTES:

- When directed, camber pipe culverts upwards from a chord through the inlet and outlet inverts an ordinate amount equal to 1 percent of the pipe length. Develop camber on a parabolic curve. If the midpoint elevation on the parabolic curve as designed exceeds the elevation of the inlet invert, reduce the amount of camber or increase the pipe culvert gradient.
- For flexible pavement and aggregate surface roadways, measure minimum cover from the top of the pipe culvert to the bottom of the roadway subgrade. For rigid pavement, measure minimum cover from the top of the pipe culvert to the top of the pavement. For all roadway surface types, measure maximum, fill height from the top of the pipe culvert to the top of the pavement.
- Pipe compaction limits shown are for pipe installation in an embankment. For pipe installation in a trench, the compaction limits shall be the walls of the trench.
- Where unyielding or unstable material is encountered, install the pipe culvert according to the limits of pipe compaction shown on Detail ET 602-3.
- Maximum fill heights for pipe culvert installations may be increased on approval of site-specific structural pipe designs meeting the criteria of AASHTO Standard Specifications for Highway Bridges.
- Use Supplemental Concrete Pipe Tie when specified in the contract documents.

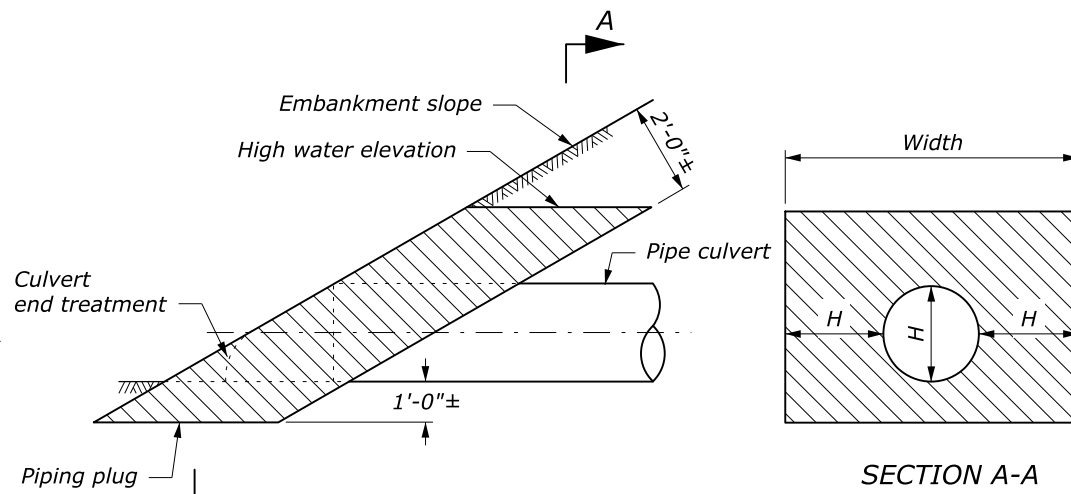
BEDDING DEPTH	
PIPE SIZE (H)	DEPTH
12" TO 54"	4"
> 54"	6"



**EMBAKMENT INSTALLATION**



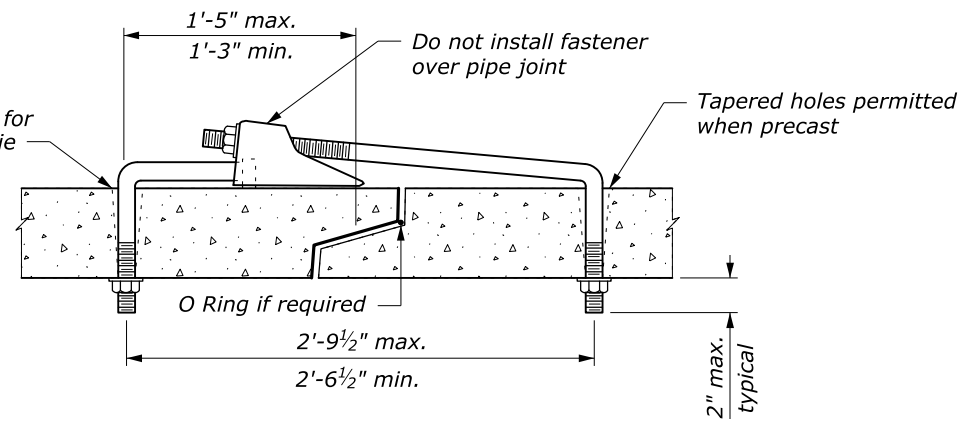
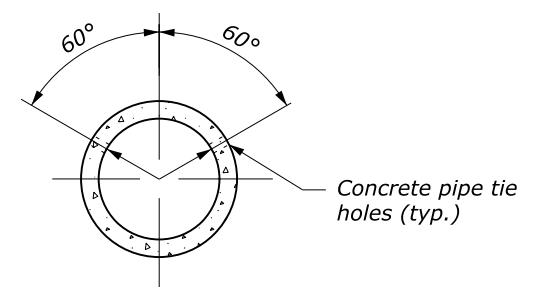
**TRENCH INSTALLATION**



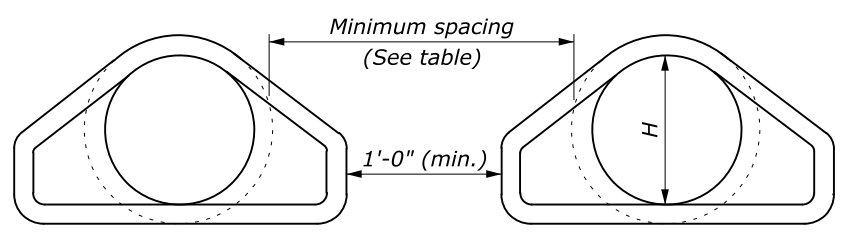
**SECTION A-A**

Construct a piping plug of impermeable backfill material at the pipe inlet where granular material is used for backfill. Width may be adjusted to tie into impervious material.

#### PIPING PLUG



**SUPPLEMENTAL CONCRETE PIPE TIE**



**MULTIPLE ROUND PIPE INSTALLATION**

DIAMETER	MINIMUM SPACING	
	EMBANKMENT	TRENCH
12"-36"	15"	2H
36"-96"	0.5H	72"
OVER 96"	48"	72"

U.S. DEPARTMENT OF TRANSPORTATION  
FEDERAL HIGHWAY ADMINISTRATION  
OFFICE OF FEDERAL LANDS HIGHWAY

EFLHD DETAIL

**CONCRETE PIPE CULVERT INSTALLATION**

STANDARD APPROVED FOR USE 12/1993  
REVISID: 1/1994 6/2005 2/2008 3/2016 6/2019 9/2020

DETAIL  
ET 602-7

NO SCALE