

SPILLWAY ASSEMBLY WITH DOWN DRAIN

**OUTLET ON NON-ERODIBLE MATERIAL** 

**BOLT DETAIL** 

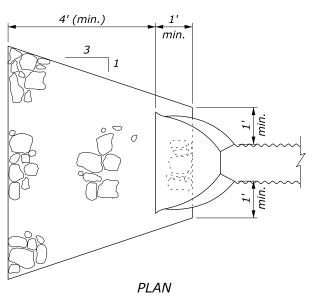
# SPILLWAY ASSEMBLY WITH DOWN DRAIN OUTLET ON ERODIBLE MATERIAL

# $1" \ ID \times 2"$ $Galvanized \ pipe$ $7'_8" \times 3"$ $Galvanized \ bolt \ with \ galvanized \ nut$ $1''_4" \ Galvanized \ washers$ $D = Diameter \ of \ culvert$

SPILLWAY ASSEMBLY

### NOTE:

- 1. Fabricate spillway assembly from annular corrugated pipe, or from helically corrugated pipe with factory annular or reformed ends. Use 0.064 inch galvanized steel or 0.060 inch aluminum.
- 2. Make all banded connections water tight by placing  $\frac{3}{16}$  inch bead of approved caulking under each half of the band before tightening.
- 3. Payment for Tee Branch connection under Section 602 is included in the linear measurement for culvert pipe for the applicable sizes. Measure Tee Branch connections along the top of the Tee.
- 4. Place class 2 riprap conforming to Section 251 for protective apron.
- 5. Approved alternate designs may be used.
- 6. See Detail W606-14 for Pipe Anchor Assembly Detail.



### PROTECTIVE APRON

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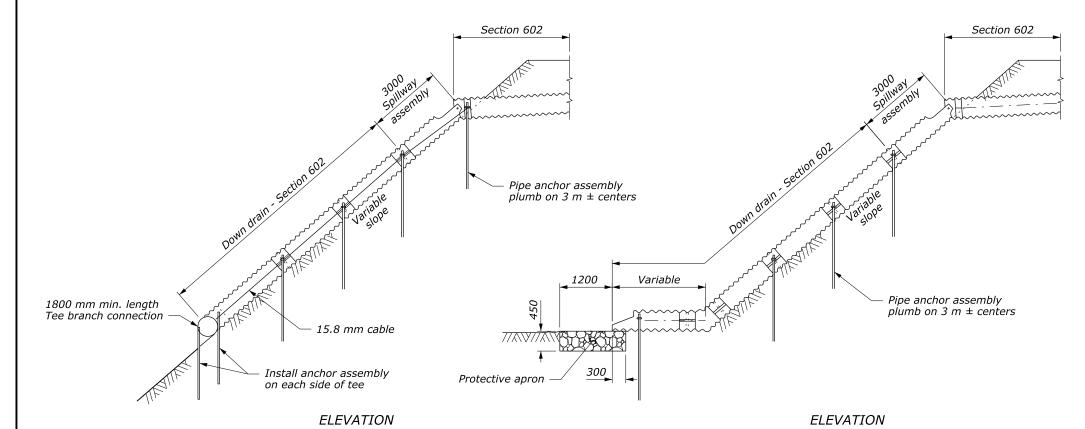
U.S. CUSTOMARY DETAIL

# SPILLWAY ASSEMBLY WITH DOWN DRAIN

NO SCALE

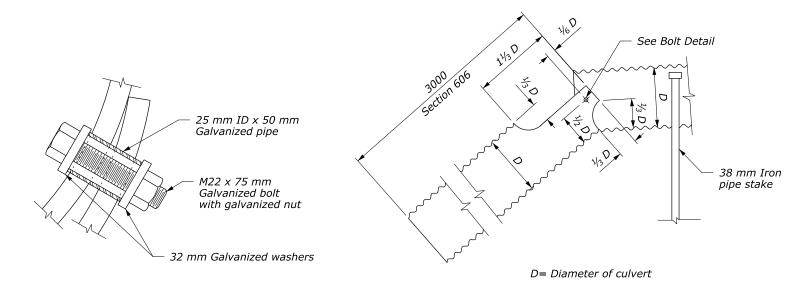
DETAIL APPROVED FOR USE 4/2009 DETAIL W606-10

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# SPILLWAY ASSEMBLY WITH DOWN DRAIN **OUTLET ON NON-ERODIBLE MATERIAL**

### SPILLWAY ASSEMBLY WITH DOWN DRAIN **OUTLET ON ERODIBLE MATERIAL**

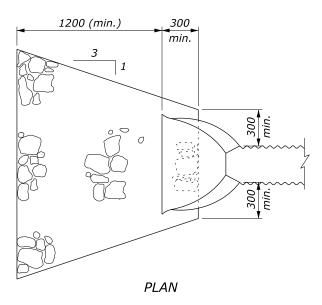


**BOLT DETAIL** 

SPILLWAY ASSEMBLY

### NOTE:

- 1. Fabricate spillway assembly from annular corrugated pipe, or from helically corrugated pipe with factory annular or reformed ends. Use 1.6 mm galvanized steel or 1.5 mm aluminum.
- 2. Make all banded connections water tight by placing 5 mm bead of approved caulking under each half of the band before tightening.
- 3. Payment for Tee Branch connection under Section 602 is included in the linear measurement for culvert pipe for the applicable sizes. Measure Tee Branch connections along the top of the Tee.
- 4. Place class 2 riprap conforming to Section 251 for protective
- 5. Approved alternate designs may be used.
- 6. See Detail WM606-14 for Pipe Anchor Assembly Detail.
- 7. Furnish hardware in the metric sizes shown. Equivalent US Customary sizes may be used when metric sizes are unavailable.
- 8. Dimensions without units are millimeters.



### **PROTECTIVE APRON**

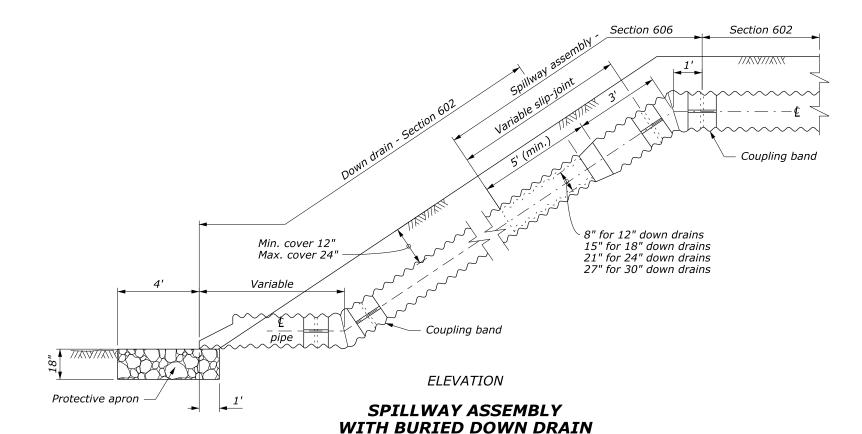
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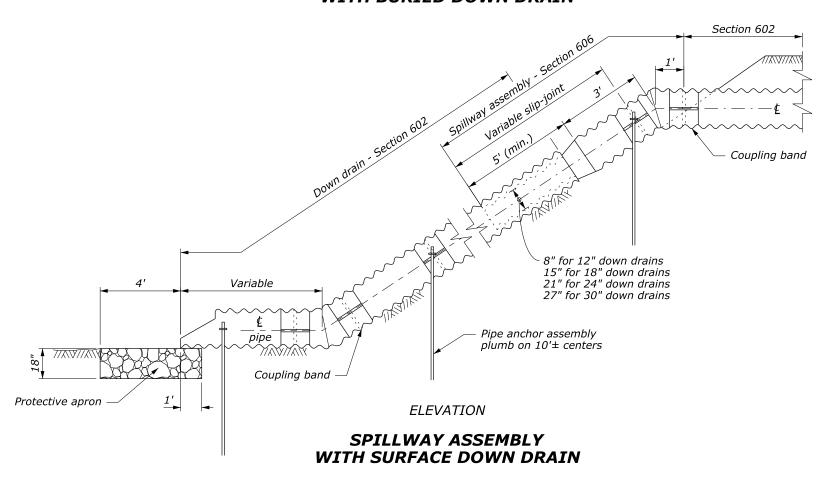
METRIC DETAIL

# **SPILLWAY ASSEMBLY** WITH DOWN DRAIN

NO SCALE

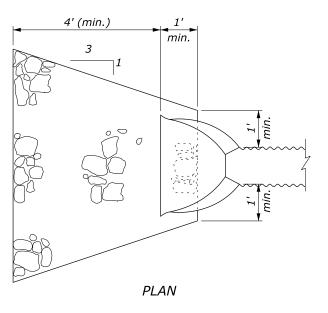
DETAIL APPROVED FOR USE 4/2009	DETAIL
REVISED: 9/2011	WM606-10





### NOTE:

- Fabricate spillway assembly from annular corrugated pipe, or from helically corrugated pipe with factory annular or reformed ends. Use 0.064 inch galvanized steel or 0.060 inch aluminum.
- 2. Make all coupling band connections water tight by placing  $y_{16}$  inch bead of approved caulking under each half of the band before tightening.
- 3. Place class 2 riprap conforming to Section 251 for protective apron.
- 4. Approved alternate designs may be used.
- 5. See Detail W606-14 for Pipe Anchor Assembly Detail.



### PROTECTIVE APRON

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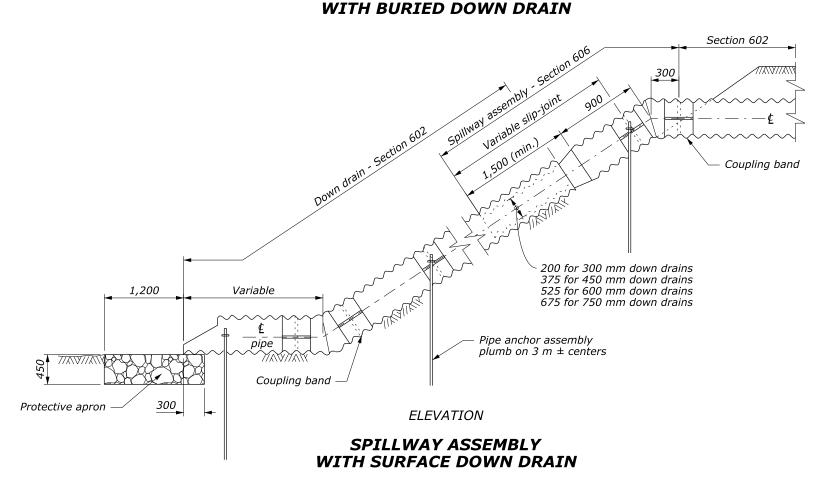
U.S. CUSTOMARY DETAIL

SPILLWAY ASSEMBLY WITH DOWN DRAIN AND SLIP-JOINT

NO SCALE

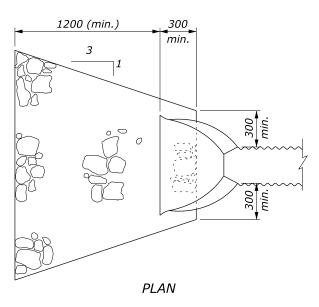
DETAIL APPROVED FOR USE 9/2009 DETAIL

REVISED: 9/2011 W606-11



### NOTE:

- 1. Fabricate spillway assembly from annular corrugated pipe, or from helically corrugated pipe with factory annular or reformed ends. Use 1.6 mm galvanized steel or 1.5 mm aluminum.
- 2. Make all coupling band connections water tight by placing 5 mm bead of approved caulking under each half of the band before tightening.
- 3. Place class 2 riprap conforming to Section 251 for protective
- 4. Approved alternate designs may be used.
- 5. See Detail WM606-14 for Pipe Anchor Assembly Detail.
- 6. Furnish hardware in the metric sizes shown. Equivalent US Customary sizes may be used when metric sizes are unavailable.
- 7. Dimensions without units are millimeters.



### **PROTECTIVE APRON**

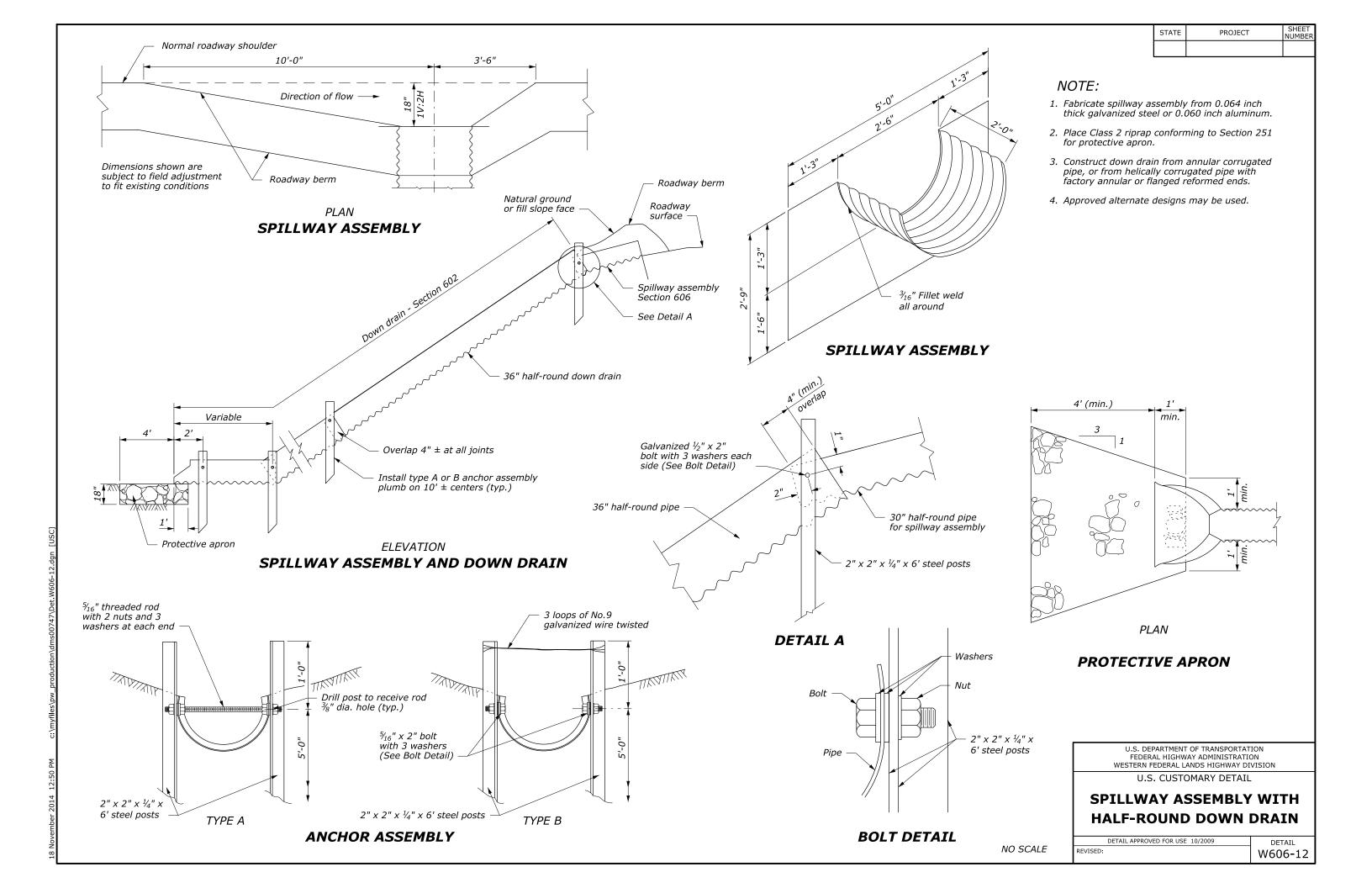
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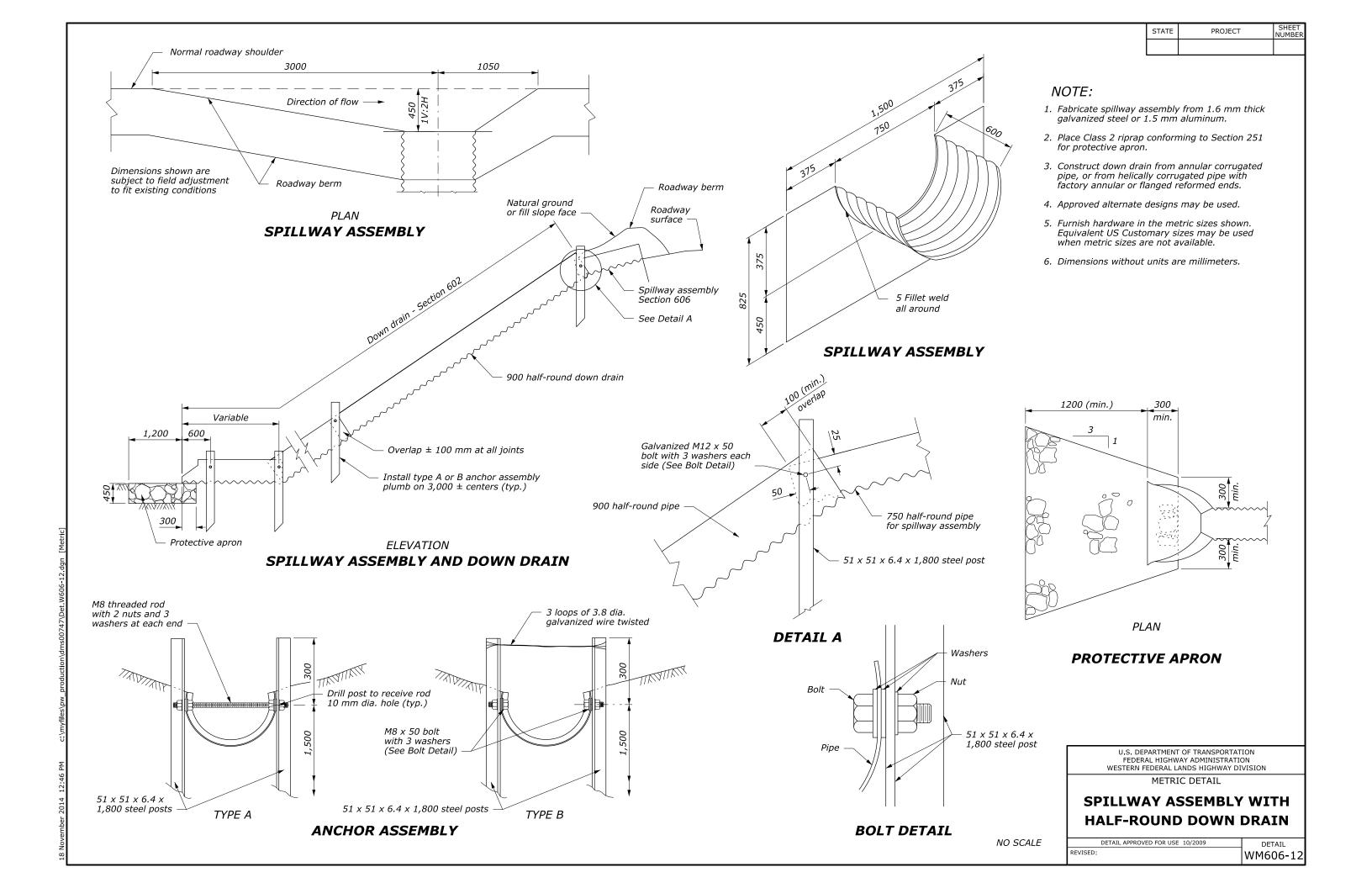
METRIC DETAIL

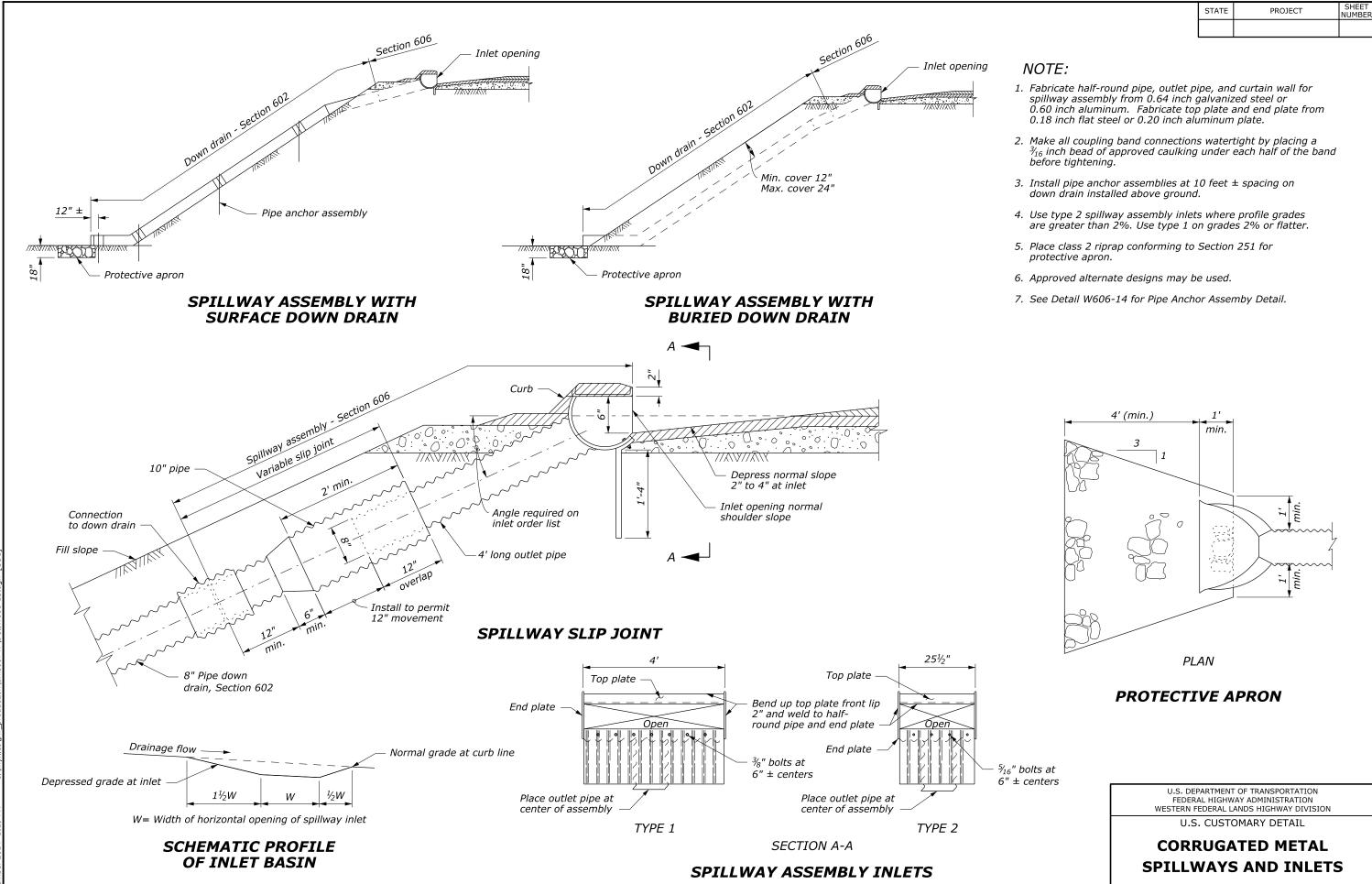
SPILLWAY ASSEMBLY WITH **DOWN DRAIN AND SLIP-JOINT** 

NO SCALE

DETAIL APPROVED FOR USE 9/2009	DETAIL
/ISED: 9/2011	WM606-11

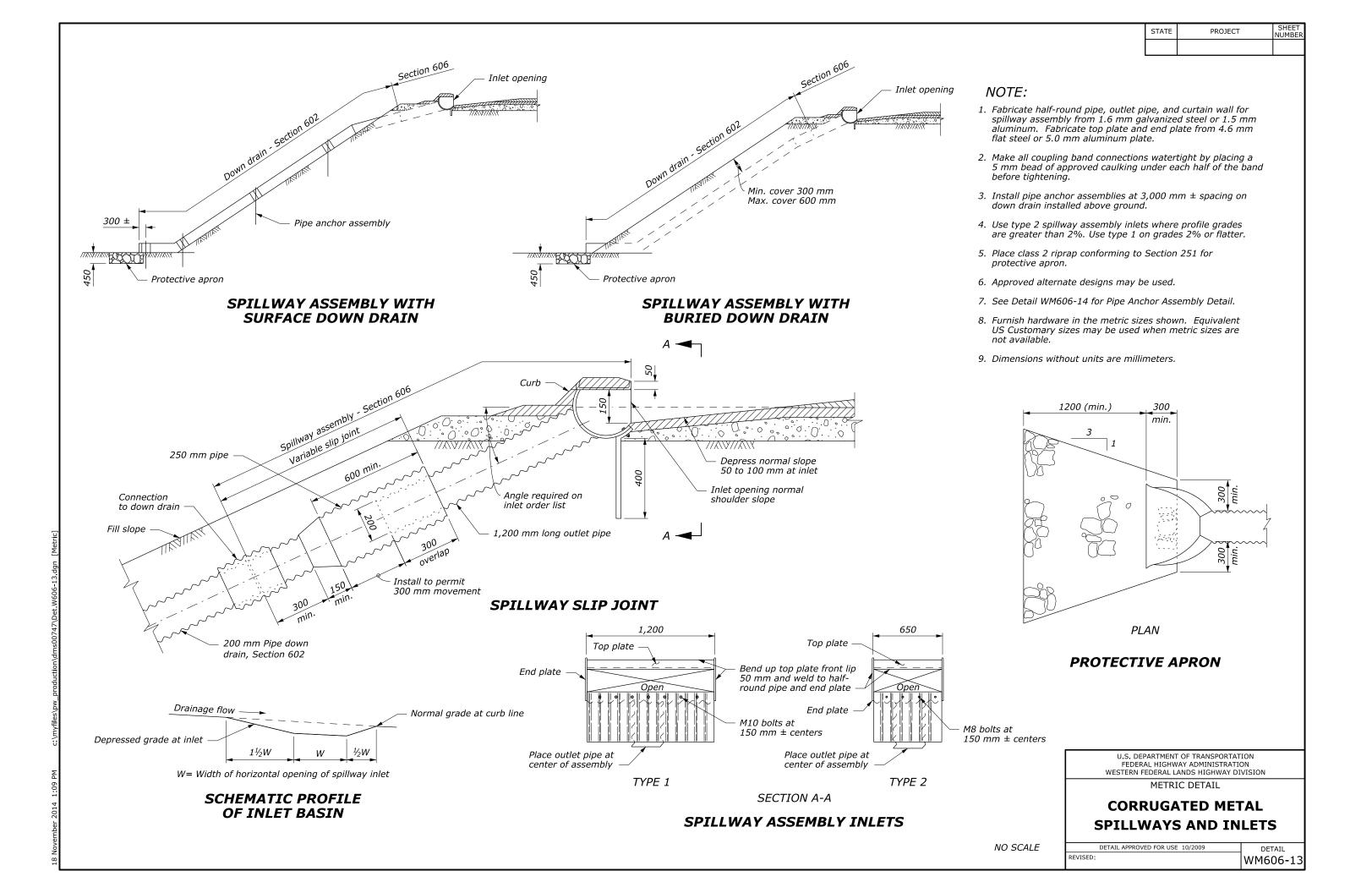






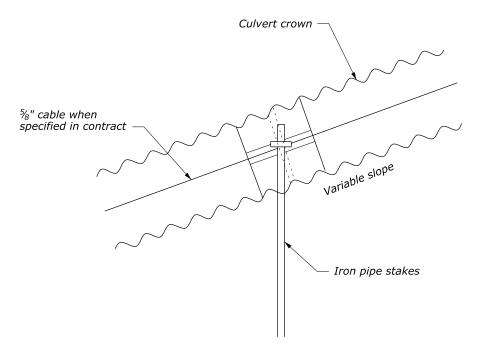
NO SCALE

DETAIL APPROVED FOR USE 10/2009 DETAIL W606-13



# NOTE:

- 1. All pipe stakes and hardware to be galvanized after fabrication.
- 2. Approved alternative pipe anchor assemblies may be used.
- 3. Place slope anchor assemblies on 20' max. centers on slopes 20% or greater.
- 4. Plate material to be ASTM A36. Galvanize after fabrication.



**METAL PIPE ASSEMBLY** 

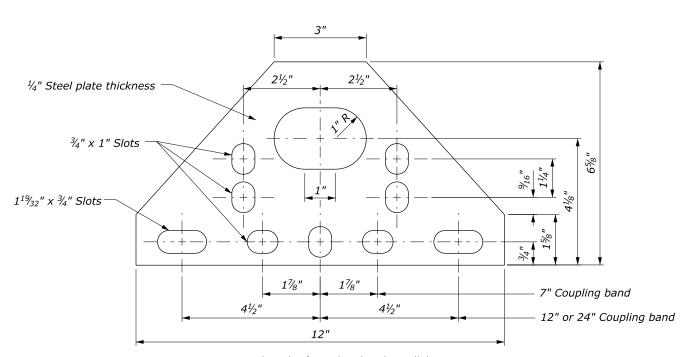
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U.S. CUSTOMARY DETAIL

### PIPE ANCHOR ASSEMBLY

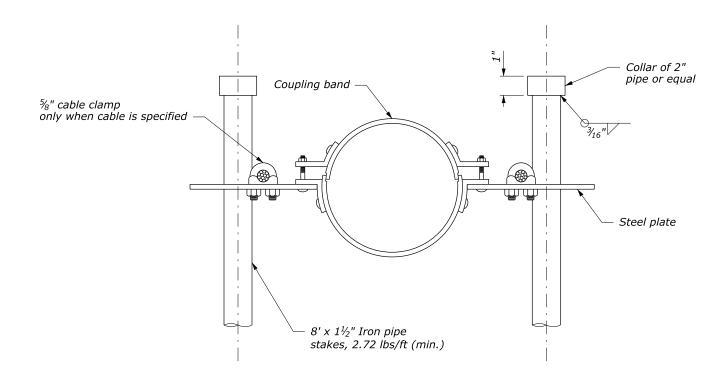
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DETAIL APPROVED FOR USE 4/2009 DETAIL
REVISED: 9/2009 W606-14



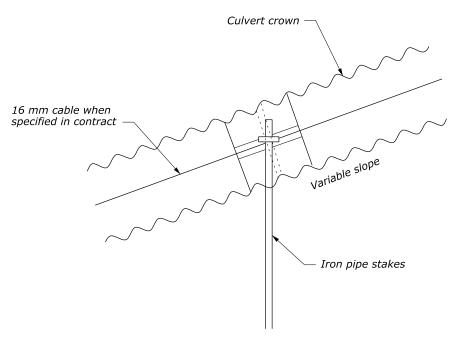
Measure length of coupling band parallel to the centerline of the pipe

### STEEL PLATE



ANCHOR ASSEMBLY

- 1. All pipe stakes and hardware to be galvanized after fabrication.
- 2. Approved alternative pipe anchor assemblies may be used.
- 3. Place slope anchor assemblies on 6 m max. centers on slopes 20% or greater.
- 4. Plate material to be ASTM A36. Galvanize after fabrication.
- 5. Dimensions without units are millimeters.



METAL PIPE ASSEMBLY

U.S. DEPARTMENT OF TRANSPORTATION FEDERAL HIGHWAY ADMINISTRATION WESTERN FEDERAL LANDS HIGHWAY DIVISION

METRIC DETAIL

# PIPE ANCHOR ASSEMBLY

NO SCALE

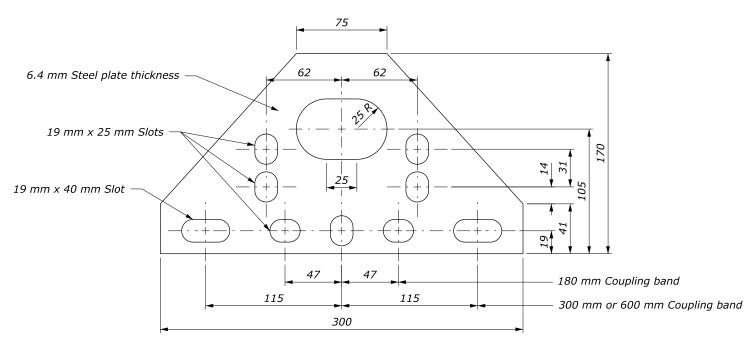
DETAIL APPROVED FOR USE 4/2009

DETAIL

EVISED: 9/2009

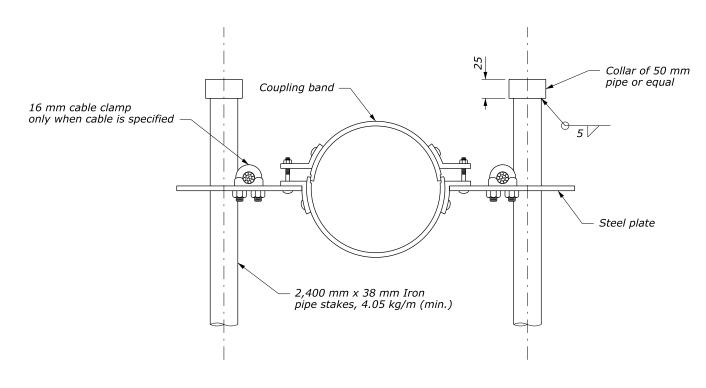
DETAIL

WM606-14



Measure length of coupling band parallel to the centerline of the pipe

### STEEL PLATE



ANCHOR ASSEMBLY