1. Dimensions not labeled are in millimeters.

2. Match Type 1 gates with the adjacent fence.

3. Hang gates on standard metal or wood brace posts corresponding to the type of posts used in adjacent line fence.

4. Construct end post for Type 1 gate with a section of metal fence post or a round wood post 65 mm to 75 mm diameter. Provide a 600 mm length of hardwood rail handle for the pry stick. Use 3.75 mm wire for loop wire and pry stick wire or a suitable chain and adjust for length so that the gate will be neat and tight when closed. Place two wood stays, equally spaced, on each gate. Provide 50 mm minimum diameter or 40 mm square stays. Staple or tie wires to the stays and end posts.

5. Form Type 2 gate from 33.4 mm OD posts rated or drawn galvanized steel tubing with a wall thickness of 2.41 mm or with 29.5 mm galvanized standard steel pipe. Equally each gate with one standard adjustable diagonal truss rod from corner to corner. Provide galvanized malleable iron or steel hinges and two-way self-closing latch.

6. Form metal walk gate frames with 26.6 mm OD cold rolled or drawn galvanized steel tubing with a wall thickness of 2.41 mm or with 22.05 mm galvanized standard steel pipe. Construct metal walk gates similar to Type 2 gate but with vertical brace and truss.

7. Approved alternate gates may be used.

8. Where a single opening requires two gates, provide an approved stop bar, latch, chalk and stop between the gates.

9. 51 x 51 x 6.4 mm angle or 31.75 mm standard steel pipe brace.

10. 64 x 64 x 6.4 mm angle or 64 mm standard steel pipe post.